



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

RBW6705G02131-3G

Job Sheet 199445



Part No: RBW6705G02131-3G

Job Qty: 6 pcs

Part Name: Rigging Pin Assembly N2



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 8/22/19

Job Tracking No:

Due Date: 9/13/19

Created By: Marie Lajeunesse

Type: Stock

Description:

Note: DWG RBW6705G02131-3G Rev3 IPP Rev.A New issue 17/11/07 JFS Verified by:DP IPP REV:B 18.03.13
ADDED MILL CONV AND QC5 JFS VERF:DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Small Fab - 1	6 pcs	9/13/19		0.00	2.00	Small Fab - 1		MLL
							Small Fab - 2		
							Small Fab - 3		
							Small Fab - 4		
							Small Fab - 5		
							Small Fab - 6		
							Small Fab - 7		
							Small Fab - 8		
110	QC 5	6 pcs	9/13/19		0.00	0.00	QC 5 - 10		DAS 40 8-89
							QC 5 - 12		
							QC 5 - 17		
							QC 5 - 18		
							QC 5 - 19		
							QC 5 - 22		
							QC 5 - 24		
							QC 5 - 3		
							QC 5 - 43		
							QC 5 - 49		
							QC 5 - 51		
							QC 5 - 58		
							QC 5 - 68		
							QC 5 - 9		
							QC 5 - 50		
							QC 5 - 30		
115	Conventional Mill - 1 - B4B	6 pcs	9/13/19		0.00	1.00	Conventional Mill - 1 - B4B		SEP 19 2019 40 8-89 MLL
							Conventional Mill - 2 - B4B		

Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL.: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Container No: S214778



Part: RBW6705G02131-3G

Job No: 199445

Serial No/Batch: S214778

Revision: 3

Inspector:

Exp Date:

Instructions:

Date: 09/18/19

Plex 8/22/19 2:21 PM Dart.lajeunesse.marie

118 QC 5	6 pcs	9/13/19	0.00 0.00	QC 5 - 10	
				QC 5 - 12	
				QC 5 - 17	
				QC 5 - 18	
				QC 5 - 19	
				QC 5 - 22	
				QC 5 - 24	
				QC 5 - 3	
				QC 5 - 43	
				QC 5 - 49	
				QC 5 - 51	
				QC 5 - 58	
				QC 5 - 68	
				QC 5 - 9	
				QC 5 - 50	
				QC 5 - 30	
				QC 5 - 40	
				QC 5 - 61	
				QC 5 - 81	
120 Outsource - 1 - Heat Treat	6 pcs	9/13/19		MEI001-VC	
122 Packaging 2-1 - Receive - B4B	6 pcs	9/13/19	0.00 0.00	ATLOOZ ¹⁰	2019-10-04
				Packaging 2 - 1 - B4B	
				Packaging 2 - 2 - B4B	
				Packaging 2 - 3 - B4B	
				Packaging 2 - 5 - B4B	
				Packaging 2 - 4 - B4B	
				Packaging 2 - 6 - B4B	
				Packaging 2 - 7 - B4B	
				Packaging 2 - 8 - B4B	
				Packaging 2 - 9 - B4B	
				Packaging 2 - 10 - B4B	
				Packaging 2 - 11 - B4B	
				Packaging 2 - 12 - B4B	
				Packaging 2 - 13 - B4B	
				Packaging 2 - 14 - B4B	
				Packaging 2 - 15 - B4B	
				Packaging 2 - 16 - B4B	
				Packaging 2 - 17 - B4B	
				Packaging 2 - 18 - B4B	
				Packaging 2 - 19 - B4B	
				Packaging 2 - 20 - B4B	
				Packaging 2 - 21 - B4B	
				Packaging 2 - 22 - B4B	
				Packaging 2 - 23 - B4B	
				Packaging 2 - 24 - B4B	
				Packaging 2 - 25 - B4B	
				Packaging 2 - 26 - B4B	
				Packaging 2 - 27 - B4B	
				Packaging 2 - 28 - B4B	
				Packaging 2 - 29 - B4B	
				Packaging 2 - 30 - B4B	
				Packaging 2 - 31 - B4B	
				Packaging 2 - 32 - B4B	
				Packaging 2 - 33 - B4B	
				Packaging 2 - 34 - B4B	
				Packaging 2 - 35 - B4B	
				Packaging 2 - 36 - B4B	
124 QC 6	6 pcs	9/13/19	0.00 0.00	QC 6 - 9	
				QC 6 - 68	

				QC 6 - 61	
				QC 6 - 40	DAS
				QC 6 - 81	81
					OCT 16 2019
130	Outsource - 13 - Zinc Plating	6	9/13/19	GRO002-VC	9-89 10
	pcs				2019-10-18
140	Packaging 2-2 - Receive - B4B	6	9/13/19	Packaging 2 - 1 - B4B	
	pcs		0.00 0.00	Packaging 2 - 2 - B4B	
				Packaging 2 - 3 - B4B	
				Packaging 2 - 5 - B4B	6107 5 7 120
				Packaging 2 - 4 - B4B	OCT 25 2019
				Packaging 2 - 6 - B4B	
				Packaging 2 - 7 - B4B	
				Packaging 2 - 8 - B4B	
				Packaging 2 - 9 - B4B	
				Packaging 2 - 10 - B4B	
				Packaging 2 - 11 - B4B	
				Packaging 2 - 12 - B4B	
				Packaging 2 - 13 - B4B	
				Packaging 2 - 14 - B4B	
				Packaging 2 - 15 - B4B	
				Packaging 2 - 16 - B4B	
				Packaging 2 - 17 - B4B	
				Packaging 2 - 18 - B4B	
				Packaging 2 - 19 - B4B	
				Packaging 2 - 20 - B4B	
				Packaging 2 - 21 - B4B	
				Packaging 2 - 22 - B4B	
				Packaging 2 - 23 - B4B	
				Packaging 2 - 24 - B4B	
				Packaging 2 - 25 - B4B	
				Packaging 2 - 26 - B4B	
				Packaging 2 - 27 - B4B	
				Packaging 2 - 28 - B4B	
				Packaging 2 - 29 - B4B	
				Packaging 2 - 30 - B4B	
				Packaging 2 - 31 - B4B	
				Packaging 2 - 32 - B4B	
				Packaging 2 - 33 - B4B	
				Packaging 2 - 34 - B4B	
				Packaging 2 - 35 - B4B	
				Packaging 2 - 36 - B4B	
150	QC 6	6	9/13/19	QC 6 - 9	DAS
	pcs		0.00 0.00	QC 6 - 68	OCT 25 2019
				QC 6 - 61	68
				QC 6 - 40	9-89
				QC 6 - 81	
160	Small Fab - 2 - B4B	6	9/13/19	Small Fab - 1 - B4B	
	pcs		0.00 1.00	Small Fab - 2 - B4B	
				Small Fab - 3 - B4B	
				Small Fab - 4 - B4B	
				Small Fab - 5 - B4B	
				Small Fab - 6 - B4B	
				Small Fab - 7 - B4B	
				Small Fab - 8 - B4B	
170	QC 5	6	9/13/19	QC 5 - 10	
	pcs		0.00 0.00	QC 5 - 12	
				QC 5 - 17	
				QC 5 - 18	
				QC 5 - 19	

					QC 5 - 22	
					QC 5 - 24	
					QC 5 - 3	
					QC 5 - 43	
					QC 5 - 49	
					QC 5 - 51	
					QC 5 - 58	
					QC 5 - 68	
					QC 5 - 9	
					QC 5 - 50	
					QC 5 - 30	
					QC 5 - 40	OCT 3 1 2019 DAS 40
					QC 5 - 61	9-89
					QC 5 - 81	
190	Packaging 3-1 - Stock - B4B	6	9/13/19	0.00 0.00	Packaging 3 - 1 - B4B	
	pcs				Packaging 3 - 2 - B4B	
					Packaging 3 - 3 - B4B	
					Packaging 3 - 4 - B4B	
					Packaging 3 - 5 - B4B	DAS 28
					Packaging 3 - 6 - B4B	9-89
					Packaging 3 - 7 - B4B	
					Packaging 3 - 8 - B4B	
					Packaging 3 - 9 - B4B	
					Packaging 3 - 10 - B4B	
					Packaging 3 - 11 - B4B	
					Packaging 3 - 12 - B4B	
					Packaging 3 - 13 - B4B	
					Packaging 3 - 14 - B4B	
					Packaging 3 - 15 - B4B	
					Packaging 3 - 16 - B4B	
					Packaging 3 - 17 - B4B	
					Packaging 3 - 18 - B4B	
					Packaging 3 - 19 - B4B	
					Packaging 3 - 20 - B4B	
					Packaging 3 - 21 - B4B	
					Packaging 3 - 22 - B4B	
					Packaging 3 - 23 - B4B	
					Packaging 3 - 24 - B4B	
					Packaging 3 - 25 - B4B	
					Packaging 3 - 26 - B4B	
					Packaging 3 - 27 - B4B	
					Packaging 3 - 28 - B4B	
					Packaging 3 - 29 - B4B	
					Packaging 3 - 30 - B4B	
					Packaging 3 - 31 - B4B	
					Packaging 3 - 32 - B4B	
					Packaging 3 - 33 - B4B	
					Packaging 3 - 34 - B4B	
					Packaging 3 - 35 - B4B	
					Packaging 3 - 36 - B4B	DAS
200	QC 21 - SA	6	9/13/19	0.00 0.00	QC 21 - SA - 21	21 OCT 3 1 2019
	pcs				QC 21 - SA - 70	9-89
					QC 21 - SA - 53	
Part Op 100 - (Small Fab) 1- Bend as per dwg. 2- Cut rod to Finished length. 3- Grind chamfer. Descriptions: 110 - (QC5- Inspect part completeness to step on W/O) 115 - (Manufacture as per dwg) DRILL HOLE AS PER DWG AND DEBURR 118 - (QC5- Inspect part completeness to step on W/O) 120 - (Outsource process - Heat Treat) 1--Issue P/O to Metcore ; P/O <u>44696</u> RC: 26-30 2-Bead blast 3- Certificate of Conformity is required Part made from 01R Tool Steel 122 - (Receive & Inspect for Damage & Mat'l Certs)						GA099

124 - (QC6- All purchased or subcontracted products)

130 - -Issue P/O to Groupe Altech: P/O 44807 -Zinc plate, ASTM B633 TYPE 1 SC2 - Certificate of Conformity is required

140 - (Receive & Inspect for Damage & Mat'l Certs

150 - (QC6- All purchased or subcontracted products)

160 - (Small Fab) - Install lanyard as per dwg.

170 - QC5- Inspect part completeness to step on W/O

190 - (Identify as per dwg & Stock Location:_____)

200 - (QC21- Final Inspection - Work Order Release)

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
MT-O1-R0.250	Tool Steel Round Bar 0.250 dia.	22500 ft (.375 ea)	100-Small Fab - 1	505 8809
3896T31	Ferule 1/16 X 3/8" - Aluminum	12 Ea (2 ea)	160-Small Fab - 2 - B4B	215 202
CL-2-C	Lanyard Wire	6 ft (1 ea)	160-Small Fab - 2 - B4B	192040
NAS1756-12	Remove Before Flight	6 Ea (1 ea)	160-Small Fab - 2 - B4B	200 859

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
100-Small Fab - 1	MT-O1-R0.250	2	20	0
160-Small Fab - 2 - B4B	3896T31	12	744	0
	CL-2-C	6	1,153	0
	NAS1756-12	6	350	0

Part Specifications

Specifications could not be found.

Plex 8/22/19 2:21 PM Dart.lajeunesse.marie

REV	ECR	REVISIONS			
		DESCRIPTION	DATE	INITIAL	APPROVED
1		DELETED -1 WELDMENT -5 AND -7, -3 EXTENDED PIN SHORT END FROM 1.62 TO 2.04, ADDED Ø.094 HOLE FOR LANYARD.	10/9/2012	RJC	SE
2		-3 CHD BEND RADIUS WAS R.56 IS R.50. UPDATED BOM QUANTITIES.	2/12/2013	BIM	GE
3	15-0096	-33 CORRECTED VIEW NO CHAMFER ON SHORT END OF PIN. -9 CHD B/O INFO WAS REID #CL2C IS CARR-LANE #CL-2-C.	4/23/2015	RJC	JAG

~~NAS175-12~~
REMOVE BEFORE FLIGHT

SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. 109445
198

NOTE:
1. PART OF KIT RBW6705G00132-3G.



TITLE RIGGING PIN ASSY. N° 2

DWG NO.	RBW6705G02131-3G	REV	3
---------	------------------	-----	---

MAT'L **DRAWN BY:** **PERRITT**

UNLESS OTHERWISE SPECIFIED	APPROVED	<i>D Weil</i>
DIMENSIONS ARE IN INCHES	HEAT TREAT	
XXX ± .005	FRACTIONS ± 1/8	
XX ± .01	ANGLES ± 5°	

1. BREAK ALL SHARP EDGES .015 x 45° OR .015R	SPEC
2. DIMENSIONAL LIMITS APPLY AFTER PLATING	USED ON MODEL
	AGUSTA

SCALE	1:2	DATE	1/28/2010	SHEET 1 OF 2
--------------	-----	-------------	-----------	---------------------

SCALE	1:2	DATE	1/28/2010	SHEET 1 OF 2
--------------	-----	-------------	-----------	---------------------



Job: _____						DISPOSITION									DEPARTMENT / PROCESS																									
Part No. _____						Rework Scrap Use-as-is							Skid-tube Machining Large Fab							Cross tube Small Fab Finishing							Eng. (Non-AW) Prod. Eng. Coord. Rec./Store/Packaging							Engineering Water Jet Supplier Quality						
Date :						Sequence #:					QTY Affected :					MRB (QSIO42)																								
Description Work Order Deviation										Disposition																														
																				Completed By																				
																				Lead hand / Supervisor																				
																				QC / QA Coordinator																				
Root Cause										FAULT CATEGORY																														
Operator										Pressure/Forced					Contamination					Power Loss/Surge					Positioned Wrong															
Manufacturing Process										Bending					Misaligned/off center					Folio/Program					Outside Tolerance															
Equip/Tooling										Crushing					BOM/Route					Grain Direction					Drawing															
Handling/Preservation										Cracks					Broken/Damage/Defect					Weld					Finish															
Material										Crimp/Kink/Ripple/Wave/Twist					Incomplete/Unclear Instructions					Wrong Stock Pulled					Part Lost/Missing															
Product Improvement										Marks/Chatter					Drill Holes					Out of Sequence					Misread															
Process Improvement										Mislabeled					Fit/Function					Off-set/Set-up																				
Human Factors										Other/Details:																														



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER

POHB044696



Supplier: ATL002-VC
Atlantic Heat Treat 2001
401 Frankcom
Ajax
ON
L1S 1R4 Canada
Phone: 866 257 6395

Attention: Ananth, Nimmy

Ship To: 1270 Aberdeen Street
Hawkesbury
ON
K6A 1K7 Canada
Phone: 613-632-5200

PO No: POHB044696

PO Date: 10/4/19

Due Date: 10/15/19

**Purchase Order
Revision:**

Revision Date:

Ship-To Contact: Lavoie, Chantal
Phone: 613-623-5200 Ext: 242
Fax: 613-632-1053
clavoie@dartaero.com

Pymt Terms: Net 30

Freight Terms:

Special Comments:

OCT 08 2019

Items

Line Item	Job	Part	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
1	194635	C3-3-4	Link Pin Outsource process - Heat Treat 1-Issue P/O to Atlantic Heat Treat RC 53-56 Material O1 2-Bead blast 3-Apply LPS-3 to ALL steel parts 4-Certificate of Conformity is required	Firmed	-	10/15/19	30 pcs	0 pcs	30 pcs	\$6.6962962/pcs	\$200.89
2	199445	RBW6705G02131-3G	Rigging Pin Assembly N2 (Outsource process - Heat Treat) 1-Issue P/O RC: 26-30 Material O1 2-Bead blast 3- Certificate of Conformity is required 4-Apply LPS-3 to ALL steel parts Part made from 01R Tool Steel	Firmed	-	10/15/19	6 pcs	0 pcs	6 pcs	\$6.6962962/pcs	\$40.18

Plex 10/8/19 1:12 PM Dart.Lavoie.Chantal



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER

POHB044696



Items

Line Item	Job	Part	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
3	200656	RBW6705G02131-3G	Rigging Pin Assembly N2 (Outsource process - Heat Treat) 1- Issue P/O RC: 26-30 2-Bead blast 3- Certificate of Conformity is required 4-Apply LPS-3 to ALL steel parts Part made from 01R Tool Steel	Firmed	-	10/15/19	6 pcs	0 pcs	6 pcs	\$6.6962962/pcs	\$40.18
4	182805	269T9312-3	Wrench Inst.Nut 1-Issue P/O RC 36-42 Material 4130 2-Bead blast Please lightly oil part after bead blast 3- Certificate of Conformity is required	Firmed	-	10/15/19	12 pcs	0 pcs	12 pcs	\$6.6962962/pcs	\$80.36
Grand Total:											\$361.50

Order Notes

Procurement Quality Clauses
A005 right of entry
A012 chemical and physical test report
A016 personnel qualification
A017 raw material identification (as applicable)

A022 Apical Processing
A024 process certifications
A026 certification of material conformance

A041 quality management system
A042 dart notification by supplier
A043 retention of quality documents

A048 counterfeit parts avoidance, detection, mitigation and disposition program

A049 supplier awareness

Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit www.dartaerospace.com for further explanation.

Plex 10/8/19 1:12 PM Dart.Lavoie.Chantal

Shipping Ticket

Sold To: 1448
DART AEROSPACE LTD.
1270 ABERDEEN ST
HAWKESBURY ON K6A 1K7

Ship To: 167545
DART AEROSPACE LTD.
1270 ABERDEEN ST
HAWKESBURY ON K6A 1K7

Page 1 of 1

Purchase Order Number	Packing List No	Customer Job No	Route	Carrier
POHB044696				

Quantity	Part No. / Part Name / Part Description	Pounds
----------	---	--------

6 PCS MATERIAL 01
BEAD BLAST AND HEAT TREAT TO 26-30RC
C OF C, PRT# RBW6705G02131-3G, JOB# 199445

Container Type	# Of Containers	Cust Cont Id	Container Type	# Of Containers	Cust Cont Id
BOX	1				

NOTICE: OUR LIABILITY IS LIMITED TO OUR INVOICE CHARGES ONLY

Shipped Complete

Quantity Shipped: 6

Pounds Shipped: 1.00

RECEIVED

OCT 15 2019

DART AEROSPACE LTD.

28Rc

10-11-19

Order No.: 170713

Shipped Complete

Quantity Shipped: 6.00

Received By:

Date:

Pounds Shipped: 1.00

Sold To: DART AEROSPACE LTD.

Shipped ON: 10/07/2019

Certification

Date: 10/11/2019

Entry Date: 10/07/2019

Page: 1 of 1

To:

DART AEROSPACE LTD.
1270 ABERDEEN ST

Purchase Order No.: POHB044696

Packing List No.:

HAWKESBURY ON K6A 1K7

Material: 01

We are pleased to provide you with the following Certificate of Compliance.

Quantity	Part Number / Part Name / Part Description	Pounds
6	6 PCS MATERIAL 01 BEAD BLAST AND HEAT TREAT TO 26-30RC C OF C, PRT# RBW6705G02131-3G, JOB# 199445	1

Insp. Type	Scale	Minimum	Maximum	Number	Other
------------	-------	---------	---------	--------	-------

Customer Requirements:

Harden rockwell

DAS
81
9-89Results:

Harden ROCKWE 26. 30. 28. TESTED AS PER SAMPLING PLAN

HEAT TREATED TO 28 RC AS PER CUSTOMER REQUEST

STATEMENT OF LIMITED LIABILITY (PLEASE READ CAREFULLY). ALL WORK IS ACCEPTED SUBJECT TO THE FOLLOWING CONDITIONS: It is recognized that even after employing all the scientific methods known to us, hazards still remain in metal treating. THEREFORE, OUR LIABILITY SHALL NOT EXCEED TWICE THE AMOUNT OF OUR CHARGES FOR THE WORK DONE ON ANY MATERIAL (FIRST TO REIMBURSE FOR THE CHARGES AND SECOND TO COMPENSATE IN THE AMOUNT OF THE CHARGES), EXCEPT BY WRITTEN AGREEMENT SIGNED BY THE METAL TREATER. THE CUSTOMER, BY CONTRACTING FOR METAL TREATMENT, AGREES TO ACCEPT THE LIMITS OF LIABILITY AS EXPRESSED IN THIS STATEMENT TO THE EXCLUSION OF ANY AND ALL PROVISIONS AS TO LIABILITY ON THE CUSTOMER'S OWN INVOICES, PURCHASE ORDERS OR OTHER DOCUMENTS. IF THE CUSTOMER DESIRES HIS OWN PROVISIONS AS TO LIABILITY TO REMAIN IN FORCE AND EFFECT, THIS MUST BE AGREED TO IN WRITING, SIGNED BY AN OFFICER OF THE TREATER. IN SUCH EVENT, A DIFFERENT CHARGE FOR OUR SERVICES REFLECTING THE HIGHER RISK TO TREATER, SHALL BE DETERMINED BY THE TREATER AND CUSTOMER. THE TREATER MAKES NO EXPRESS OR IMPLIED WARRANTIES AND SPECIFICALLY DISCLAIMS ANY IMPLIED WARRANTY OF THE FITNESS FOR A PARTICULAR PURPOSE OR MERCHANTABILITY, AS TO THE PERFORMANCE OF CAPABILITIES OF THE MATERIAL AS HEAT TREATED, OR THE HEAT TREATMENT. THE AFOREMENTIONED LIMITATION OF LIABILITY STATED ABOVE IS SPECIFICALLY IN LIEU OF ANY EXPRESS OR IMPLIED WARRANTY, INCLUDING ANY IMPLIED WARRANTY OF MERCHANTABILITY OR FITNESS, AND OF ANY OTHER SUCH OBLIGATION ON THE PART OF THE TREATER. No claim for shortage in weight or count will be entertained unless presented within five (5) working days after receipt of materials by customer. No claim will be allowed for shrinkage, expansion, deformation, or capture of material in treating or straightening, except by prior written agreement, as above, nor in any case for rupture caused by or occurring during subsequent grinding. Whenever we are given material with detailed instructions as to treatment, our responsibility shall end with the carrying out of those instructions. Failure by a customer to indicate plainly and correctly the kind of material (i.e., proper alloy designation) to be treated, shall cause an extra charge to be made to cover any additional expense incurred as a result thereof, but shall not change the limitation of liability stated above. Customer agrees there will be no liability on the treater in contract for any special, indirect or consequential damages arising whatsoever, including but not limited to personal injury, property damage, loss of profits, loss of production, recall or any other losses, expenses or liabilities allegedly occasioned by the work performed on the part of the treater. It shall be the duty of the customer to inspect the merchandise immediately upon its return, and in any event claims must be reported prior to the time that any further processing, assembling or any other work undertaken. OUR LIABILITY TO OUR CUSTOMERS SHALL CEASE ONCE ANY FURTHER PROCESSING, ASSEMBLING OR ANY OTHER WORK HAS BEEN UNDERTAKEN ON SAID MATERIAL. No agent or representative is authorized to alter the above conditions, except by writing duly signed by an officer of treater.

Per  RICK BUGGY

QUALITY CONTROL

ATLANTIC HEAT TREATING 2001 LTD

**Certificat de Conformité / Certificate of Compliance**
(023347-1)

2455, Rue Halpern | Saint-Laurent | Québec | H4S 1N9
Tel: 514-335-3666 Fax: 514-335-3868
www.groupaltech.com

Bon de Livraison / Packing Slip**023347 - 1**

Livré à / Ship to

DART AEROSPACE LTD
1270 ABERDEEN STREET
HAWKESBURY, ON, K6A1K7
CANADA
Tel.: 613-632-5200 Fax.:

Client / Customer:

DART AEROSPACE LTD
1270 ABERDEEN STREET
HAWKESBURY, ON, K6A1K7
CANADA
BUYER:

Date expédition Ship date		Créé Par Generated By		Transport / No de Compte Courier / Acc. No.		Bon de commande Client Customer Purchase Order No.				
23-Oct-2019		Jigar Patel				POHB044807				
#Ligne Line#	No. de Série / # Pièce Part Number /Line Item Details Job # / Ref #	Description pièce(s)		CATG. U/M		Quantités / Quantities Comm. /Ordered Exp/ Shipped Qté NC/ NC Qty Qté Scrap/ À venir/ Back Order				
1	RBW6405G12031-3G-13 Rev.3	RBW6405G12031-3G 01-ZINC-CLEAR TRI [ZINC CLEAR TRIVALENT] 24 HRS AS PER ASTM B633 TYPE- 1, SC- 2 0.0003 "		ZINC CH		6 /	6	0	0	0
2	RBW6705G02131-3G Rev.3	RBW6705G02131-3G 01-ZINC-YELLOW [ZINC YELLOW] OLD YELLOW CHROMATE, 96 hours AS PER ASTM B633 TYPE- 2, SC- 2 0.0003 "		ZINC CH		12 /	12	0	0	0
3	RB T101880 Rev.A	T101880 ZINC-CLEAR TRI [ZINC CLEAR TRIVALENT] 24 HRS AS PER B633 TYPE- 1, SC- 2 0.0003 "		ZINC CH		1 /	1	0	0	0

RECEIVED
OCT 24 2019
BENT AIRROSPACE LTD.

RECEIVED
OCT 24 2019
DART AEROSPACE LTD.

Notes Additionnelles / Additional Notes

Epaisseur réelle
Actual ThicknessInspecteur Qualité
Quality InspectorRéçu par
Received By

Nous certifions que les pièces énumérées ci-dessus ont été traitées en conformité avec votre commande et vos spécifications et rencontrent les exigences.
Notre responsabilité financière et légale ne sera pas supérieure au montant de la facture issue.

We hereby certify that the parts listed above have been process in accordance with your purchase order and specifications and are in conformance with your requirements.
Our financial and legal responsibility will not be higher than the amount of invoice.



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER **POHB044807**



Supplier: GRO002-VC
Group Altech
2455 Halpern
St Laurent
QC
H4S 1N9 Canada
Phone: 514-335-3666
Fax: 514-335-3868

Attention: Grenon, Sylvie

Ship To: 1270 Aberdeen Street
Hawkesbury
ON
K6A 1K7 Canada
Phone: 613-632-5200

PO No: POHB044807

PO Date: 10/18/19

Due Date: 10/28/19

Purchase Order
Revision:

Revision Date:

Ship-To Contact: Guerin, Kimberley
Phone: 613-632-5200 Ext: 298
kguerin@dartaero.com

Via: Ground

Pymt Terms: Net 60

Freight Terms:

Special Comments:

E-MAILED
2019-10-21

Items

Line Item	Job	Part	Drawing	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
1	199901	RBW6405G12031-3G-13	RBW6405G12031-3G Rev 3	Knurled Screw -Issue P/O -Zinc plate, ASTM B633 TYPE 1 SC2 -Color Clear -Material type 4140 -Certificate of Conformity is required	Firmed X6	-	10/28/19	6 pcs	0 pcs	6 pcs	\$12.8571/pcs	\$77.14
											OCT 25 2019	
2	200656	RBW6705G02131-3G	RBW6705G02131-3G Rev 3	Rigging Pin Assembly N2 -Issue P/O -Zinc plate, ASTM B633 TYPE 2 SC2 -Color yellow -Material type O1 -Certificate of Conformity is required	Firmed X6	-	10/28/19	6 pcs	0 pcs	6 pcs	\$7.50/pcs	\$45.00
											OCT 25 2019	
	199448				Firmed X6	-	10/28/19	6 pcs	0 pcs	6 pcs	\$7.50/pcs	\$45.00
								Sub Total:	12	0	12	\$90.00

OCT 25 2019



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER POHB044807



Items

Line Item	Job	Part	Drawing	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
3	201174	RB T101880	T101880 Rev A	Tool Sleeve Outsource13 (Outside Processing - Zinc Plating) -Issue P/O -Zinc plate, ASTM B633 TYPE 1 SC2 -Color; Clear -Material type; 4140 -Certificate of Conformity is required	Firmed X1	-	10/28/19	1 pcs	0 pcs	1 pcs	\$12.8571/pcs	\$12.86

OCT 25 2019

Grand Total: \$180.00

Order Notes

Procurement Quality Clauses
A005 right of entry
A012 chemical and physical test report
A016 personnel qualification
A017 raw material identification (as applicable)

A022 Apical Processing
A024 process certifications
A026 certification of material conformance

A041 quality management system
A042 dart notification by supplier
A043 retention of quality documents

A048 counterfeit parts avoidance, detection, mitigation and disposition program

A049 supplier awareness

Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit www.dartaerospace.com for further explanation.

Plex 10/21/19 11:22 AM Dart.Guerin.Kimberley